

SERVICE REFILL INSTRUCTION FOR SCREW-ACTUATED UNITS

1. Remove "fill" screw.
2. Using the grease fitting provided, pre-fill the fitting and then install it into the unit's "fill" screw hole - finger tight.
3. Back-out the actuate screw until it is flush with the body or the top of the threads.
4. Install a piece part or part sized protective sleeve over the expanding area for protection.
5. Attach a hand-operated cartridge type grease gun filled with a multi-purpose grease, such as Mobilux EP1 or equivalent.
6. Pump grease into unit. Normally 1/2 to one shot of grease will totally fill the system. You can usually "feel" the piston move back against the actuation plunger.

CAUTION- DO NOT OVER-PRESSURIZE TOOL/GAGE WITH THE GREASE GUN

7. Remove the grease fitting and wipe the grease out to the bottom of the tapped hole, so that the unit will not become pre-loaded.
8. Replace the fill screw and tighten securely.
9. The Hydra-Lock is now ready for use.

DO NOT FORCE PARTS - VERIFY SIZE AND TOLERANCE

NEVER FILL WITHOUT A PART OR PROTECTIVE SLEEVE IN POSITION

Any questions please contact:

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